



Exchanger connection options	
<b>Standard</b>	G2 1/2" - 65mm long
<b>Alternative</b>	DN65, DN80 (Compac)
<b>Other</b>	On request
<b>Additional</b>	On rear positions L1 to L4
<b>Studs &amp; Bolts</b>	On request

Insulation options		Example picture
<b>Aluminium coated PU foam</b> Heating applications to +150°C (Peak)		
<b>Self-adhesive rubberised</b> Cooling applications -50 to +105°C		

Detachable pipe connection options		Example picture
<b>TTSW-DN50</b> From G 2 1/2" to DN50 weld (2 pcs/set)		
<b>TTSR-FE</b> From G 2 1/2" to 2" thread (2 pcs/set)		
<b>Compac Flange Stainless steel</b> counter-flange (1 pcs)		
<b>Compac Flange mild steel</b> counter-flange (1 pcs)		

Amount of plates	20	24	30	34	40	44	50	60	70	80	90	100	110	120	140	160	180	200	220	240	260
Volume Side 1 (l)*	3.59	4.39	5.59	6.38	7.58	8.38	9.58	11.57	13.57	15.56	17.56	19.55	21.55	23.54	27.53	31.52	35.51	39.50	43.49	47.48	51.47
Volume Side 2 (l)*	3.99	4.79	5.99	6.78	7.98	8.78	9.98	11.97	13.97	15.96	17.96	19.95	21.95	23.94	27.93	31.92	35.91	39.90	43.89	47.88	51.87
Max working pressure (bar)	30																				
Min / Max temperature (°C)	-196/+200																				
PED Class Group 1 (Category)	II						III						IV**								
PED Class Group 2 (Category)	I			II									III								
Plate packet depth L(mm)*	57.5	66.7	80.6	89.8	103.7	112.9	126.8	149.9	173.0	196.1	219.2	242.3	265.4	288.5	334.7	380.9	427.1	473.3	519.5	565.7	611.9
Net Weight Empty (kg)	27.5	30.7	35.5	38.7	43.5	46.7	51.5	59.5	67.5	75.5	83.5	91.5	99.5	107.5	123.5	139.5	155.5	171.5	187.5	203.5	219.5
Heat Transfer Area (m²)	3.60	4.40	5.60	6.40	7.60	8.60	9.60	11.60	13.60	15.60	17.60	19.60	21.60	23.60	27.60	31.60	35.60	39.60	43.60	47.60	51.60

Where appropriate the following European standards and regulations were used during design and construction:

97/23/EC (Pressure Equipment Directive)  
 EN 1148 (Water to water heat exchangers for district heating)  
 EN 10272 (Stainless steel bars used for pressure purposes)  
 EN 10028-7 (Stainless steel flat products used for pressure purposes)

EN 13445 (Unfired Pressure Vessels )  
 ISO 2768-m (General tolerances class "m")  
 ISO 228-1 ("G" Thread BSP parallel)

Please ask your sales partner if you require other standards or certification to be applied.

©2014 Errors, Omissions and Technical Alterations excepted  
 Connections : 1.4301 (304) / Plates : 1.4404 (316L) / Braze : Cu 99.9%

Sizes in mm unless otherwise shown

A	Plate packet depth L(mm)*	57.5	66.7	80.6	89.8	103.7	112.9	126.8	149.9	173.0	196.1	219.2	242.3	265.4	288.5	334.7	380.9	427.1	473.3	519.5	565.7	611.9
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SPX Flow Technology  
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**Scale**  
**M 1:8 (A3)**

\* Calculated values (final tolerance to ISO 2768-m)  
 \*\*PED Category IV (Available as special order or Category III with reduced max working pressure - please contact the sales team)

Status	Change	Date	Name	Date	Name
				13.08.2014	MPI
				29.08.2014	DRO

TT67H\_STD\_14\_Rev00